ALUMADOOR

Full View Door Specifications

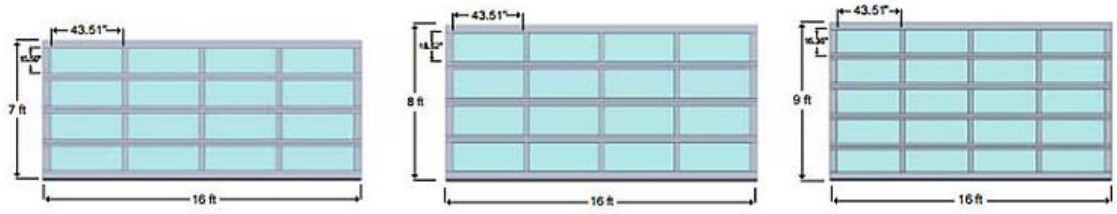
Panel Design:	Recessed laminated-glass standard. Powder coated solid aluminum panels available as special request.
Glass Type:	¼" black, white laminated standard. Clear tempered, Low E, tinted and mirror-pane available as special order.
Glazing:	Glass set with High Temp butyl and full perimeter bulb glazing seal.
Bottom Seal:	Full length heavy duty 4" bulb type weather seal standard.
Section Joints:	Tongue & Groove
Sizes:	Anodized to 20' wide and 14' high in 1" increments. Powder coated to 22' wide and 14' high.
Material:	6063-T6 extruded aluminum alloy with integral reinforcing design for maximum structural integrity Thickness: 2"
Finish:	Clear, black or bronze anodized-aluminum. Custom powder-coated finishes available.
Options:	An endless variety of options are available to customize your door to your design and job requirements Limited Warranty:
Warranty:	3-year material & workmanship

Track & Hardware Specifications

Door Hardware:	Commercial grade galvanized 11 gauge hinges, bottom, top, center brackets and end bearing plates and 2" 10 ball bearing nylon rollers.
Track:	Standard 2", 12 inch radius continuous jamb angle mount track. 13 gauge verticals and 14 gauge horizontal track with 13 gauge full length horizontal angle supports. 3" track when specified to be 15" radius 12 gauge.
Optional:	3.5" LHR in stock, 0" LHR, High Lift etc. track configurations available as special order.
Springs:	Oil Tempered springs E Coated Black 10,000 to 15,000 cycles standard. Extended life springs to 50,000 cycles available.

Torsion Tube: 11 gauge torsion tube standard. Solid shaft provided as required depending on door weight.

Standard Sizes:



STOCK FULL-VIEW DOORS

AVAILABLE FOR IMMEDIATE SHIPMENT

Item	Dimensions	Sections	Finish	Glass
45050	16x7'	4 sections	Clear anodized	white
45055	16x7'	4 sections	Black anodized	white
45425	16x7'	4 sections	Bronze anodized	white
45215	16x7'	4 sections	Black anodized	black
45100	16x8'	4 sections	Clear anodized	white
45105	16x8'	4 sections	Black anodized	white
45420	16x8'	4 sections	Bronze anodized	white
45220	16x8'	4 sections	Black anodized	black
45240	9x7'	4 sections	Clear anodized	white
45245	9x7'	4 sections	Black anodized	white
45530	9x7'	4 sections	Bronze anodized	white
45255	9x7'	4 sections	Black anodized	black
45280	9x8'	4 sections	Clear anodized	white
45290	9x8'	4 sections	Black anodized	white
45545	9x8'	4 sections	Bronze anodized	white
45295	9x8'	4 sections	Black anodized	black
45260	8x7'	4 sections	Clear anodized	white
45265	8x7'	4 sections	Black anodized	white
45435	8x7'	4 sections	Bronze anodized	white
45275	8x7'	4 sections	Black anodized	black
45300	8x8'	4 sections	Clear anodized	white
45310	8x8'	4 sections	Black anodized	white
45430	8x8'	4 sections	Bronze anodized	white
45315	8x8'	4 sections	Black anodized	black

All 6063-T6 extruded-aluminum with 1/4" double-pane laminated-glass